

PATENT COOPERATION TREATY



PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or sports file								
Applicant's or agent's file reference B02/0141PC	FOR FURTHER ACTIO	ACTION See Notification of Transmittal of Inte Preliminary Examination Report (Form PCT/IP)						
International application No.	International filing date (da	y/month/year)	Priority date (day/month/year)					
PCT/EP2003/011736	23 October 2003 (2		23 October 2002 (23.10.2002)					
International Patent Classification (IPC) or national classification and IPC C07D 301/12								
Applicant								
BASF AKTIENGESELLSCHAFT								
This international preliminary exami and is transmitted to the applicant ac-	 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 							
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).								
These annexes consist of a tot	al of sheets							
3. This report contains indications relati	ing to the following items:							
I Basis of the report								
II Priority								
III Non-establishment of	f opinion with regard to nove	lty, inventive ste	ep and industrial applicability					
IV Lack of unity of inver			•					
V Reasoned statement u	V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;							
VI Certain documents cited								
VII Certain defects in the	international application							
VIII Certain observations on the international application								
Date of submission of the demand	Date	of completion of	f this round					
08 March 2004 (08.03.20		Date of completion of this report 28 July 2004 (28.07.2004)						
Name and mailing address of the IPEA/EP	Autho	Authorized officer						
Facsimile No.	Telep	Telephone No.						

Form PCT/IPEA/409 (cover sheet) (July 1998)



International application No.

PCT/EP2003/011736

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3.	 With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is: the language of a translation furnished for the purposes of international search (under Rule 23.1(b)). the language of publication of the international application (under Rule 48.3(b)). the language of the translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3). With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing: contained in the international application in written form. filed together with the international application in computer readable form. furnished subsequently to this Authority in written form. furnished subsequently to this Authority in computer readable form. The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished. 						
L		The star	atement that the information recorded in computer readable form is identical to the written sequence listing has armished.				
4.		The am	nendments have resulted in the cancellation of:				
		<u> </u>	the description, pages				
		<u> </u>	the claims, Nos				
		L f	the drawings, sheets/fig				
5. [This repo	oort has been established as if (some of) the amendments had not been made, since they have been considered to go the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**				
aı	* Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rule 70.16						
	** Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.						
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ational	application No.
PCT/EP	03/11736

v.	Reasoned statement under Article 3: citations and explanations supportin		lty, inventive step or industrial appli	cability;
1.	Statement			
	Novelty (N)	Claims	1-7	YES
		Claims		NO
	Inventive step (IS)	Claims	1-7	YES
		Claims		NO
	Industrial applicability (IA)	Claims	1-7	YES
		Claims		NO

2. Citations and explanations

1. Relevant Documents

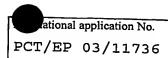
Reference is made in the present report to the following search report citations D1 to D4; the same numbering will be used throughout the procedure:

- D1: EP-A-0 719 768 (ARCO CHEMICAL TECHNOLOGY) 3 July 1996 (1996-07-03)
- D2: EP-A-0 467 538 (THE BOC GROUP, INC.) 22 January 1992 (1992-01-22)
- D3: WO 02/14298 A (ENICHEM S.P.A.) 21 February 2002 (2002-02-21)
- D4: EP-A-0 646 558 (THE BOC GROUP, INC.) 5 April 1995 (1995-04-05)

2. Novelty

The present application relates to a method for the continuous recirculation of unconverted olefins during the epoxidation of olefins with hydroperoxides into oxiranes (claims 1-6) and to a device for carrying out said method (claim 7).

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The method according to claim 1 comprises the following steps:

- (i) compressing and cooling the flow of exhaust gas;
- (ii) separating the olefin by distillation;
- (iii) epoxidating the olefin that was separated out in step (ii) with hydroperoxide.

The device for carrying out said method comprises the following:

- a) reactor,
- b) compressing apparatus,
- c) distillation column,
- d) C_3 splitter for carrying out separation.

Neither the aforementioned steps (i) to (iii) of the present method nor components a) to d) of the device for carrying out said method were found in any of documents D1 to D4. For this reason, all of the subject matter of the present application is considered novel within the meaning of PCT Article 33(2).

3. Inventive Step

The problem addressed by the invention was that of providing an improved method for continuously recirculating unconverted olefins during the epoxidation of olefins with hydroperoxides into oxiranes.

Document D1, which is considered the closest prior art, discloses a method wherein a gas mixture consisting of the olefin and oxygen, said gas mixture having been derived from the decomposition reaction of the hydrogen peroxide used as a hydroperoxide during epoxidation, is separated and the olefin is absorbed from said gas mixture into a liquid absorbing medium (claim 1). Document D1 does not mention the compression of exhaust gases.

The solution to the above problem consists in providing a method wherein the exhaust gases are compressed first and the olefin is then separated and further epoxidated. The method is described in claim 1. The present method appears to be simpler than the method according to document D1 and has the following advantages: the present method does not use any additional inert gas or an absorption system. Although document D2 mentions a possible compression of the exhaust gas before the separation of the olefin (page 2, lines 52-56), it is not supported by any concrete . embodiments. Furthermore, the method according to prior art document D2 employs pure or atmospheric oxygen rather than hydroperoxides for the epoxidation. The solution proposed in claim 1 of the present application is not considered obvious (PCT Article 33(3)), since the prior art documents do not disclose technical teaching with regard to a possible compression and subsequent distillation that would be sufficient to prompt a person skilled in the art who was engaged with the present problem to modify or adapt the closest prior art and in this way to arrive at subject matter falling within the scope of the present claim.